



Dart Aerospace Ltd.
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Canada

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C3-C-9

Job Sheet 194604



Part No: C3-C-9

Job Qty: 4 pcs

Part Name: Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/6/19

Job Tracking No:

Due Date: 5/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-C Rev G IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP
Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

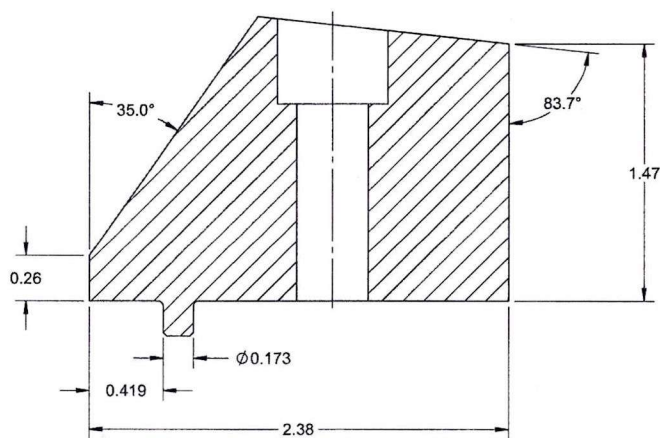
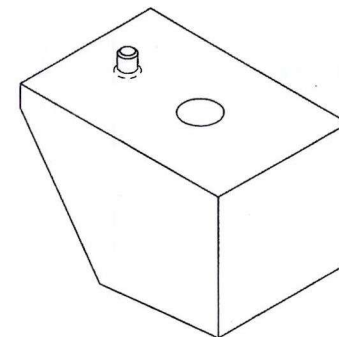
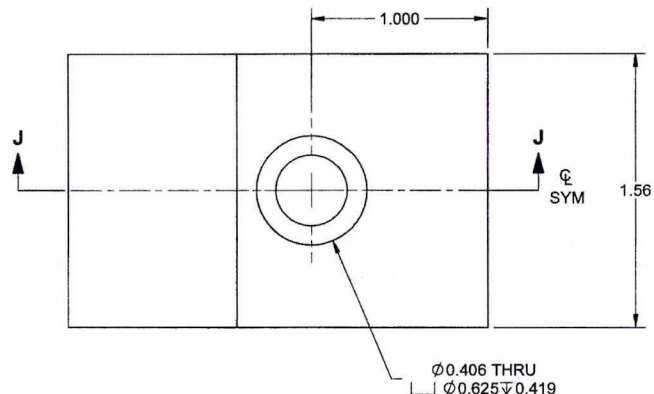
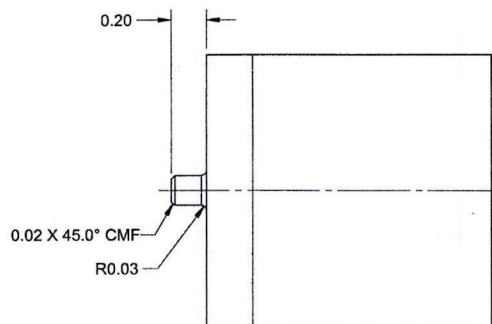
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	4 pcs	5/13/19	5/13/19	0.00	4.00	NV5000 - 1		
							NV5000 - 2		Kt 19.05.19.
110	QC 2	4 pcs	5/13/19	5/13/19	0.00	0.00	QC 2 - 1		Kt 19.05.19.
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
120	QC 8	4 pcs	5/13/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	OK 19/05/21
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
130	Packaging 3-1 - Stock - B4B	4 pcs	5/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B	28
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	4 pcs	5/13/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
						9-89
						MAY 22 2019
						GA192
Part Op 100 - 1-Machine as per folio FC 778 FOLIO REV: AA DWG REV: G 2-Deburr						
Descriptions: 130 - .						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
8702K624	Slippery UHMW Polyethylene Bar, Black, 2" Wide, 2" Thick	.8600 ft (.215 ea)	100-NV5000 - 1	5178517		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-NV5000 - 1	8702K624	1	0	0		
Part Specifications						
Specifications could not be found.						

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8 7 6 5 4 3 2 1



C3-C-9 BUMPER

SECTION J-J

SHOP COPY
RETURN TO,
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194604 MLJ
19-05-06

NOTES:

- 1) MATERIAL: UHMW
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN		VM	DART AEROSPACE LTD	
DRAWN		VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED		MBB	TOOL PART #	REV. G
MFG. APPR.		DD	C3-C	SHEET 10 OF 10
APPROVED		W	TITLE	SCALE
DATE 5/2/2019			C3 CAGE	NTS
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Container No: S182341



Part: C3-C-9

Job No: 194604

Serial No/Batch: S182341

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 05/19/19